

TC1000 Hi-Duty® Tube Cutter

(Fig. 1) simply place the tubing (A) against the rollers (B). Turn Handle (C) clockwise until the cutting wheel (D) rests rather firmly on the tubing. Turn the cutter completely around the tube and at the end of the revolution, turn wheel handle (C) a little more. Repeat these operations until the tube is cut completely through.

IMPORTANT: For Stainless Steel and Hard Temper Tubing remove standard cutter wheel (D) and replace with cutter wheel 75046 made for this purpose.

When it is desired to cut the flare from end of tubing, place flare in groove (E) of rollers, and operate as above. After cutting, ream end of tubing. (See below).

RETRACTABLE LOCKING REAMER
To move reamer into operating position, place thumb against reamer (Fig. 2) and push toward handle. Swing reamer clockwise until stop is reached, then push forward to locking position (Fig. 3).

EXTRA SPARE CUTTING WHEEL
A spare cutting wheel is included under reamer blade on this tube cutter. To remove spare wheel, swing reamer blade into open position, loosen screw holding reamer, and wheel can then be removed.

